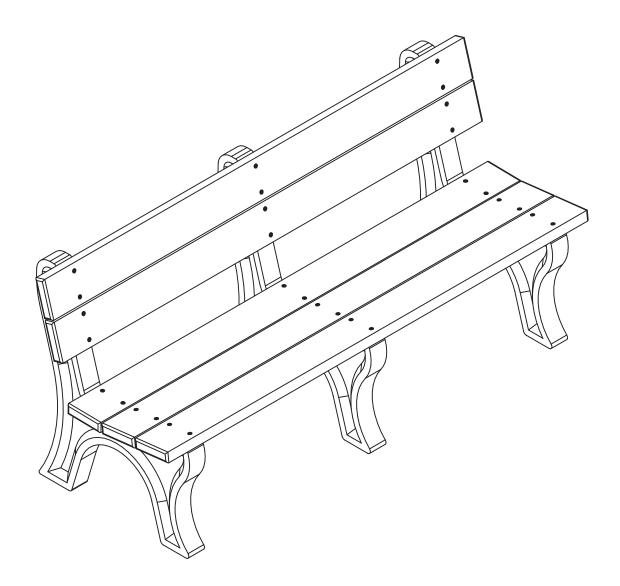


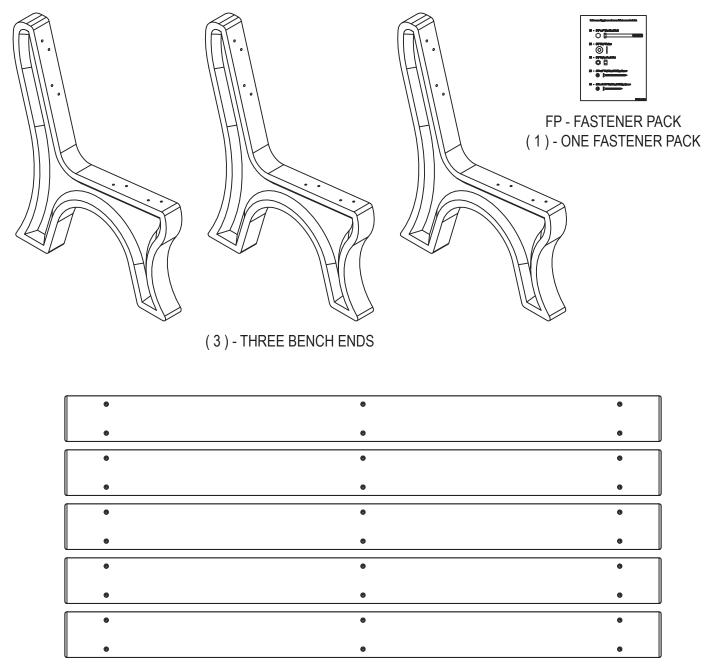
627 Amersale Drive Naperville, IL 60563 Phone: (800) 323-5664 Fax: (630) 897-0573 sales@belson.com

Model # PL6-P

**Instructions Sheet** 

## TRADITIONAL RECYCLED PLASTIC PLANK BENCHES





A - BENCH BOARD

(5) - FIVE BENCH BOARDS

30 - #12 X 3" FLAT HEAD PHILLIPS SCREWS

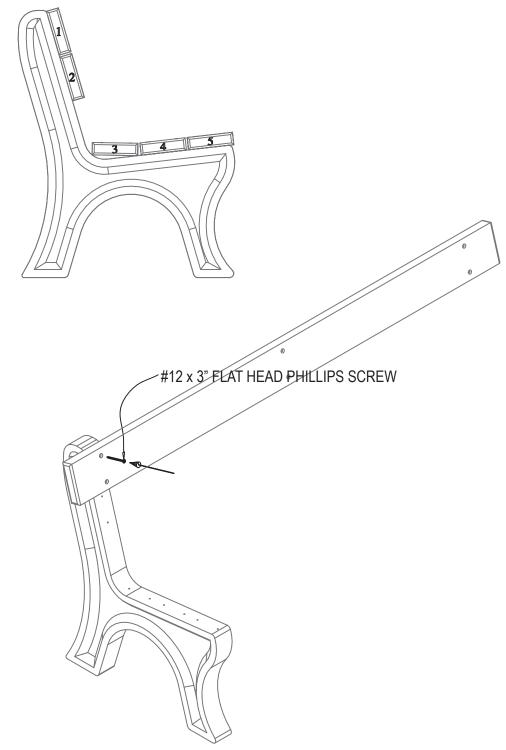


ALSO NEEDED FOR THIS ASSEMBLY WILL BE THE FOLLOWING MATERIALS:

1 - 3" PHILLIPS DRIVE BIT

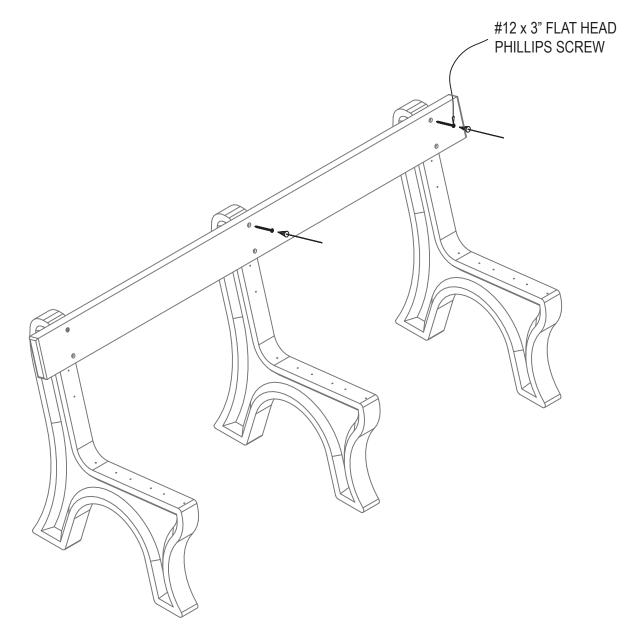
FIG #1:

IN ORDER TO MAKE THE ASSEMBLY OF THIS TRADITIONAL BENCH EASIER, WHILE GOING THROUGH THE ASSEMBLY PROCESS, THE BOARD POSITIONS ARE NUMBERED AND WILL BE REFERENCED IN LATER STEPS.



STEP #1:

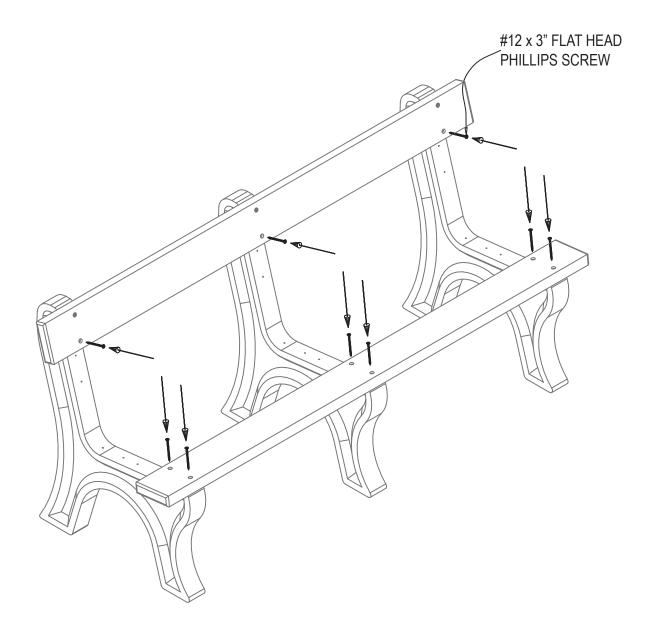
STAND (1) ONE BENCH END UPRIGHT AND PLACE (1) ONE BENCH BOARD ON POSITION 1, BEING SURE TO ALIGN THE PRE-DRILLED HOLES TO THE PILOT HOLES IN THE BENCH END. AFTER THE HOLES ARE PROPERLY ALIGNED, FASTEN WITH (1) ONE #12 X 3" FLAT HEAD PHILLIPS SCREW IN THE TOP PRE-DRILLED HOLE. NOTE: DO NOT TIGHTEN SCREW COMPLETELY. THIS WILL BE DONE IN A LATER STEP.



## STEP #2:

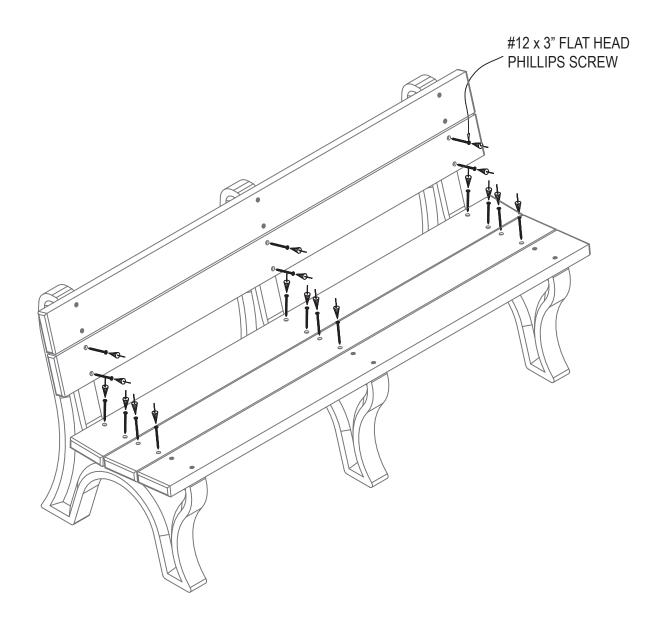
STAND THE OTHER (2) TWO BENCH ENDS UPRIGHT, ONE AT A TIME, AND PLACE THE BENCH BOARD ALREADY ATTACHED TO THE FIRST BENCH END, ON POSITION 1, BEING SURE TO ALIGN THE PRE-DRILLED HOLES TO THE PILOT HOLES IN THE BENCH END. AFTER THE HOLES ARE PROPERLY ALIGNED, FASTEN WITH (1) ONE #12 X 3" FLAT HEAD PHILLIPS SCREW IN THE TOP PRE-DRILLED HOLE. NOTE: DO NOT TIGHTEN SCREWS COMPLETELY. THIS WILL BE DONE IN A LATER STEP. STEP #3:

ALIGN BOTTOM PRE-DRILLED HOLES TO THE PILOT HOLES IN THE BENCH END. AFTER THE HOLES ARE PROPERLY ALIGNED, FASTEN WITH (1) ONE #12 X 3" FLAT HEAD PHILLIPS SCREW PER HOLE. NOTE: BE SURE TO TIGHTEN SCREWS COMPLETELY SFTER THIS STEP.



STEP #4:

PLACE A SECOND BENCH BOARD ON POSITION 5. REPEAT STEPS 1 - 3 TO ATTACH. USE (1) ONE #12 X 3" FLAT HEAD PHILLIPS SCREW PER HOLE TO FASTEN.



STEP #5:

REPEAT STEPS 1 - 3 TO ATTACH BENCH BOARDS ON POSITIONS 2, 3, & 4. USE (1) ONE #12 X 3" FLAT HEAD PHILLIPS SCREW PER HOLE TO FASTEN.