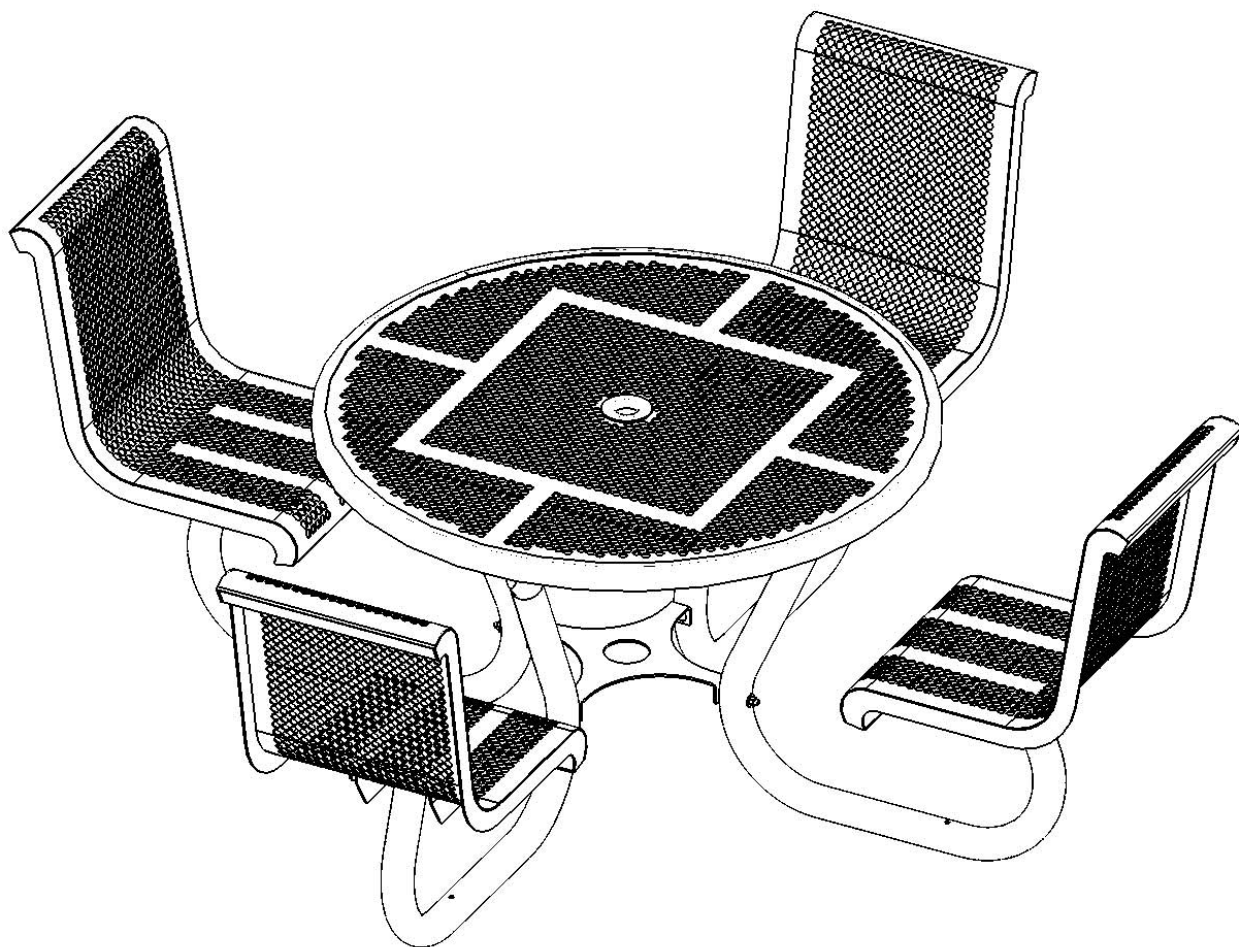


**Model # 230-RDPC46**

**Instruction Sheet**

**46" Round Table With Contour Chair Seats, Perforated**



## SAFETY WARNINGS & EQUIPMENT INSPECTION

---

- OWNERS AND INSTALLERS PLEASE NOTE THESE SAFETY WARNINGS AND MAKE USE OF THIS CHECKLIST ON A REGULAR BASIS.

- FOLLOW INSTALLATION INSTRUCTIONS WHEN ERECTING EQUIPMENT.

- GROUND SURFACES AROUND EQUIPMENT SHOULD BE RESTORED AS NEEDED. CONCRETE FOOTINGS SHOULD NEVER BE EXPOSED. SURFACE DEPTH SHOULD COMPLY WITH ASTM AND CPSC SPECIFICATIONS.

- CHECK FOR AND REPAIR DAMAGE CAUSED BY WEAR OR VANDALISM, A MAJOR FACTOR IN INJURY CAUSING SITUATIONS.

- ALL PROTRUDING BOLTS SHOULD BE COVERED OR CUT OFF AND FINISHED SMOOTH. SHARP EDGES ON PIPES SHOULD BE CAPPED OR REMOVED. CHECK FOR BENT, BROKEN, OR SEVERELY WORN PIPE, AND REPLACE.

- ALL EQUIPMENT SHOULD BE FREE OF RUST AND REPAINTED WHENEVER NECESSARY TO DETER RUSTING.

- WE PROVIDE OUR CUSTOMERS WITH LAYOUT SHEETS AND INSTALLATION INSTRUCTIONS. PLEASE KEEP ON FILE THE SPECIFICATIONS SHEET THAT CONTAINS THE LISTING OF EVERY PART USED.

- NEVER ADD COMPONENTS NOT INTENDED FOR USE WITH THIS PRODUCT.

- REGULAR MAINTENANCE IS NECESSARY IN THIS AND ALL PARK AND RECREATIONAL EQUIPMENT TO INSURE THE SAFETY OF THE USER.

- NOTE: PROPER MAINTENANCE OF EQUIPMENT REQUIRES REGULAR TIGHTENING OF ALL BOLTS, NUTS, AND SETSCREWS.

- NOTE: REGULAR CHECKING OF ALL PARTS, CASTINGS, ETC. SHOULD BE MADE. IF A PART IS BROKEN OR WORN, IT SHOULD BE REPLACED IMMEDIATELY.

- CHECK TO BE SURE ALL FITTINGS ARE TIGHT AND THAT BARS AND PIPES DO NOT MOVE.

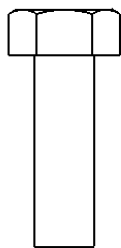
- REPLACE ALL WORN S-HOOKS. S-HOOKS MUST BE COMPLETELY CLOSED. FAILURE TO CLOSE S-HOOKS CAN RESULT IN SERIOUS INJURY TO THE USER. NEVER REUSE S-HOOKS.

- TEST FOR FREE MOVEMENT OF SWING HANGER AND OTHER MOVING ATTACHED PARTS.

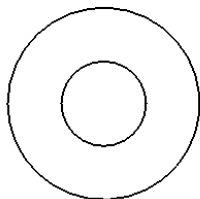
- CHECK FOR WORN CHAINS AND REPLACE THEM.

- A SOFT RESILIENT SURFACE SHOULD BE PLACED UNDER ALL SWINGS EXTENDING AT LEAST TWICE THE HEIGHT OF THE TOP RAIL BOTH FRONT AND BACK.

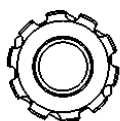
BEFORE ASSEMBLY, PLEASE MAKE SURE ALL FASTENERS ARE INCLUDED.



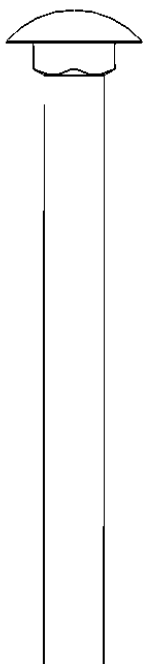
5/16" x 1"  
Machine Bolt



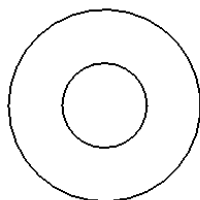
5/16" Washer



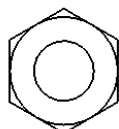
5/16" Kep Nut



3/8" x 3-1/4"  
Carriage Bolt

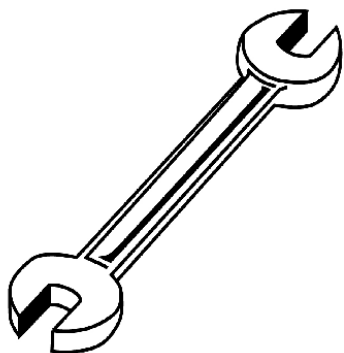


3/8" Washer

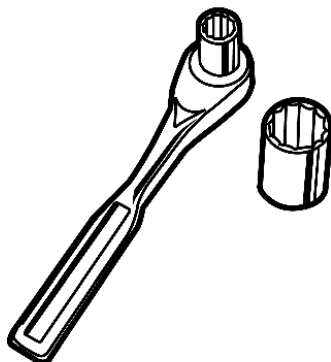


3/8" Hex Nut

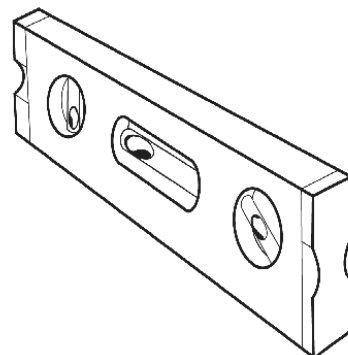
ALSO NEEDED FOR THIS ASSEMBLY WILL BE THE FOLLOWING MATERIALS:



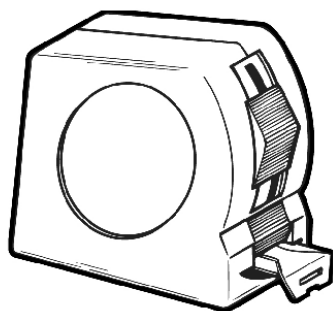
1/2" & 9/16" Wrench



1/2" & 9/16" Socket Wrench



Level



Tape Measure

## PRODUCT SPECIFICATIONS

### **230-RDPC46** **46" PORTABLE PICNIC TABLE WALK-THROUGH DESIGN**

Top & Seats: 11 gauge die formed angle frame 1"x1-7/8". A 12 gauge piece of sheet steel is precision punched with a 5/8" hole to create the punched hole pattern. The understructure/attachment plates are fabricated from 7 gauge x 1-1/2" flat bar. Seat side and attachment plates are 7ga laser cut. Electrically MIG welded.

Coating: Oven fused functionalized polyethylene copolymer-based thermoplastic. Fluidized bed coating application with superior mechanical performance, impact resistance and UV-stability.

Frame: 2-3/8" O.D. x 12 gauge pre-galvanized structural steel tubing. Cross braces 1-5/16" O.D. x 15 gauge pre-galvanized structural steel tubing. Seat and top mounting points 7 gauge x 1-1/2" die stamped steel flat bar. Legs are bent over a mandrel through the bend radius producing a wrinkle free bend. All electrically MIG welded.

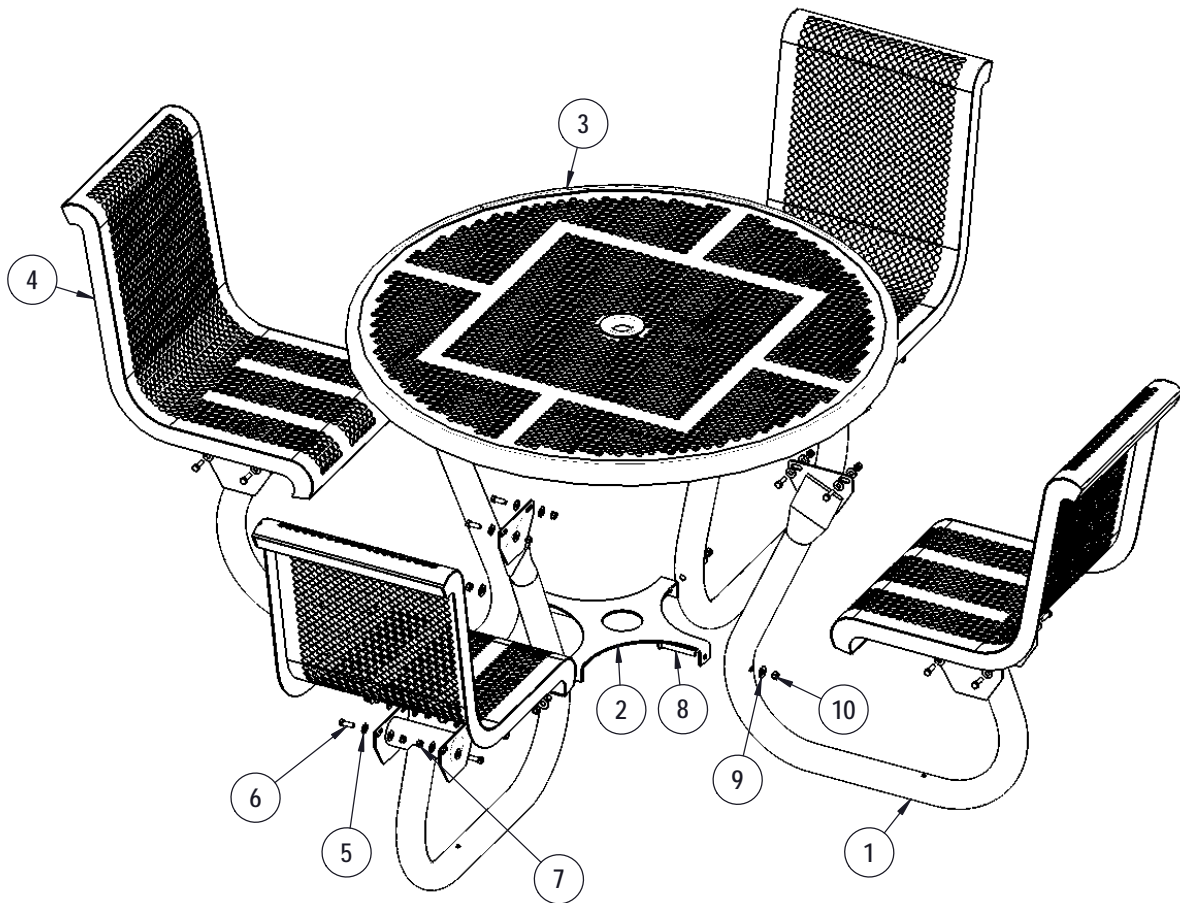
Frame Coating: Electrostatic powder coated application oven cured.

Hardware: Stainless steel and zinc coated hardware fasteners.

Dimensions: 46" portable picnic table walk-through design. Top is 46" diameter and is 29-15/16" high. Seats are 18" wide x 23-3/4" deep and 17-13/16" high. Outside to outside dimension is 93-13/16" round x 37-1/8" high.

## COMPONENTS

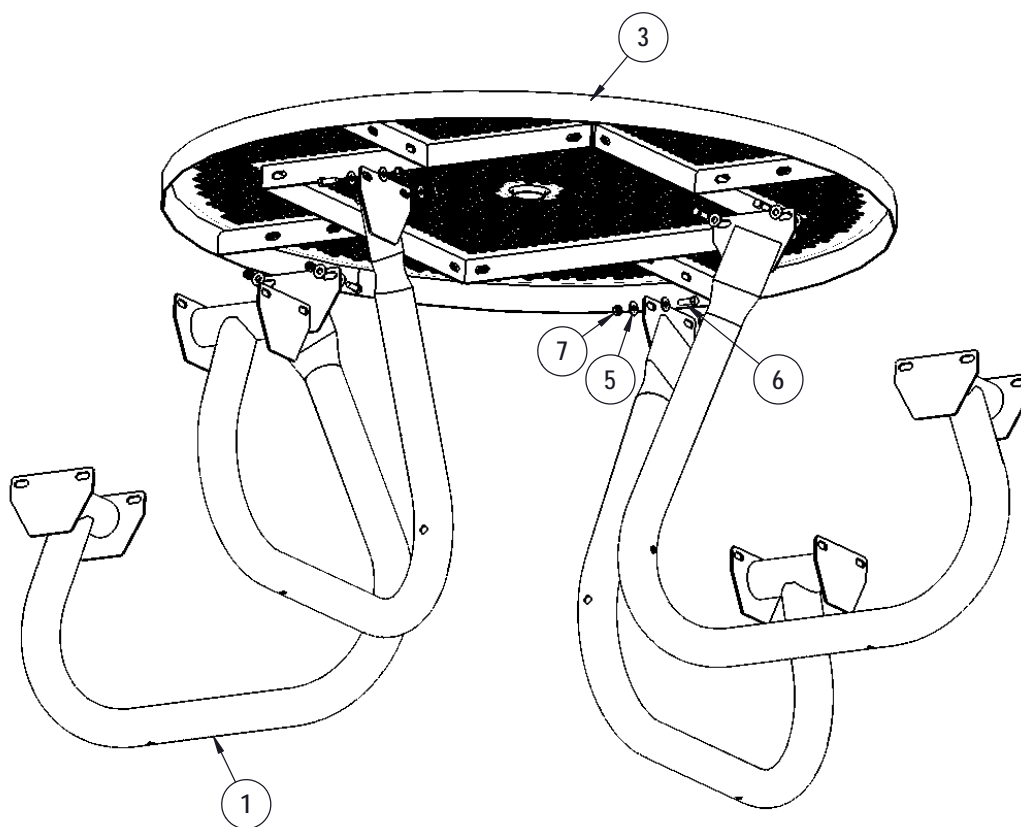
Optional Surface Mount Hardware:  
5/16" x 4" Concrete Expansion Anchor Bolts  
(Not Included)



ITEM NO.	PartNo	DESCRIPTION	Qty.
1	P-V230	230 Leg	4
2	01-04-0245	230 Spreader Plate	1
3	T-P46RD-230	46" Round Punched Top for 230 Table	1
4	T-P18CT-S	18" punched contour seat	4
5	33-02-0007	5/16" SS Washer	48
6	33-05-0029	5/16" x 1" Machine Bolt (SS)	24
7	33-03-0012	5/16" Kep Nut (SS)	24
8	33-06-0009	3/8" x 3-1/4" Carriage Bolt (Zinc)	4
9	33-02-0002	3/8" Zinc Plated Washer	4
10	33-01-0002	3/8" Hex Nut (Zinc)	4

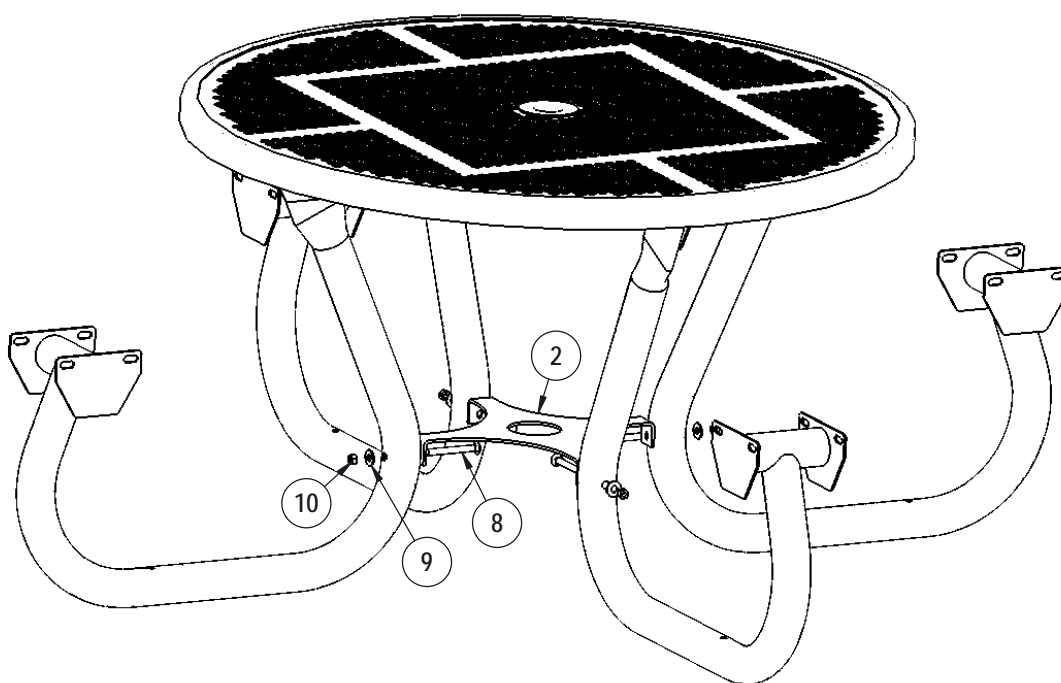
## STEP 1

Attach the Top to the 230 Legs as shown using specified hardware.



## STEP 2

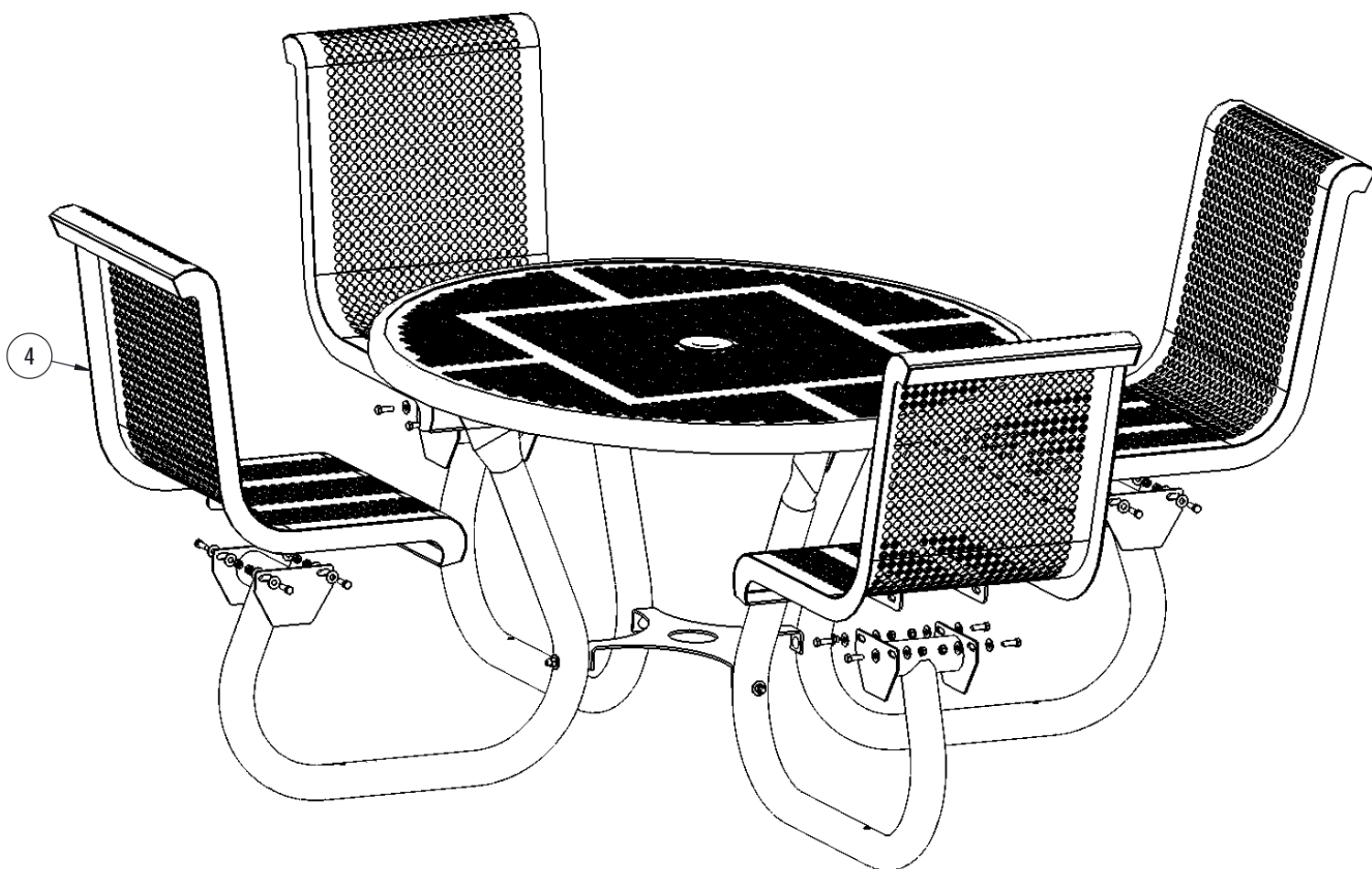
Attach the Spreader Plate to the 230 Legs as shown using specified hardware.





### STEP 3

Attach the Seats to the 230 Frames as shown using specified hardware.



## OVERALL DIMENSIONS

